

Sodol 24 G

REPAIR & TORCH SOLDERING
FLUX

TYPICAL PROPERTIES

Appearance: Mobil Clear Amber
Liquid
Odor: Acidic Odor

Description

Engineered for radiator repair and rebuilds Used with wide range of solder. Superior cleaning ability for removal of lubricants, shop dirt and oxides. High employee acceptance, no offensive odor. Excellent shelf life.

Recommended Application

- 1

Sodol 24-G super concentrate may be applied by a brush or immersion.
See below for dilution ratios.
- 2

It is recommended that the flux residues be removed after soldering operations.

Benefits

Excellent wetting- Greater solder penetration.
Clean burning - Cleaner solder surface resulting in a better core.
Superior heat stability- Better tolerance to open torch heat, reduces charring residues on parts.
Concentrate - Lowered shipping costs.

Health & Safety

Wash exposed skin thoroughly after handling. Refer to SDS for complete health and safety information.

Storage

Keep only in the original container in a cool, well ventilated place away from incompatible materials. Keep container closed when not in use.

Application

Dilution Recommendations:

Application	Water : Sodol 24-G
Torch Soldering	2:1 - 4:1
Repairs	4:1 - 7:1