

# Low-Cor 99

## CORE BAKE FLUX

### TYPICAL PROPERTIES

Appearance: Mobil Clear Amber  
Liquid  
pH: < 1.0

### Description

Low- Cor 99 provides greater bonding strength of tubes to fins. Low foaming thus no problems with spray or cascade application. Heavy meatal can be easily precipitated. Environmental friendly, reduces wastewater treatment costs. Low chealting flux or zinc salt formation

### Recommended Application

1

Low-Cor 99 super concentrate may be applied by spray, cascade, or immersion.

DILUTION RATIO: Dilute Water : Flux 7 : 1 - 11 : 1

### Benefits

- \* Excellent heat transfer characteristics.
- \* Used with wide range of alloys.
- \* Works well at a wide range of temperatures.
- \* Will not discolor cores.
- \* Concentration controlled by a simple titration procedure.
- \* Excellent shelf life.
- \* Easier wastewater treatment
- \* Leaves virtually no residues
- \* Superior bond formation and strength
- \* Designed to work on large and small cores

### Health & Safety

Please refer to SDS for complete health and safety information.

### Storage

Shelf life: 1 year from date of manufacture.

12336 Emerson Dr. | Brighton, MI 48116 | 248-587-5600  
Fax: 248-587-5606 | [www.gccdatasheets.com](http://www.gccdatasheets.com)