



### TYPICAL PROPERTIES

Appearance: Clear amber liquid  
Odor: Acidic  
pH: <1.0

# Hi Flo 2150

## REPAIR & TORCH SOLDERING FLUX

### Description

• Concentrate • Engineered for radiator repair and rebuilds • Minimal odor and fumes released • Used with wide range of solder • Superior cleaning ability for removal of lubricants, shop dirt and oxides.

### Recommended Application

- 1 HI- FLO 2150 super concentrate may be applied by a brush or immersion.
- 2 Dilution Recommendations:  
Application Water : Flux Torch Soldering 2:1 - 4:1  
Core Baking 4:1 - 9:1 Header Dip 2:1 - 4:1
- 3 It is recommended that the flux residues be removed after soldering operations.

### Benefits

- Excellent wetting - Greater solder penetration
- Clean burning - Cleaner solder surface resulting in a better core easier to paint
- Superior heat stability - Better tolerance to open torch heat, reduces charring residues on parts
- Concentrate - Savings on shipping costs
- No offensive odor - High employee acceptance
- Excellent shelf life

### Health & Safety

Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Please refer to SDS for complete health and safety information.

### Storage

Keep only in the original container in a cool, well ventilated place away from incompatible materials. Keep container closed when not in use.