



## TYPICAL PROPERTIES

Color: Blue

Weight: 8.85 lbs/gallon,  
Viscosity: Medium to high,  
Flashpoint: None  
pH : 7.5-9  
Minimum film forming  
temperature: > 10 C  
VOC: None  
Maximum operating  
temperature: 300 F for 30  
minutes

# SignPeel 4014

Peelable Coating/ Protective Mask

## Description

SignPeel 4014 is a temporary coating which offer good cuttability and printability. It is primarily used in sign making industry, as it can be applied over painted surface without affecting the paint or surface underneath. SignPeel 4014 is a hard coating with good resistant to heat. It is a water based protective peel able coating that dries by water evaporation to form coating which can be reapplied, cuttable and printable over variety of thermoplastic substrates.

## Recommended Application

- 1 Perform patch test.
- 2 SignPeel 4014 should be used as received.
- 3 It can be applied by spray, roller (1/8" nap works best) or brush.  
Apply at temperatures over 50F.
- 4 Apply a minimum of 8 mils (.008) of wet film.

## Benefits

Water based product, no VOC  
Thermoplastic suitable  
Safe on painted surface

## Health & Safety

Please refer to SDS for complete health and safety information.

## Storage

Over long standing in storage suggested intermixing prior to application.

## Patch Test

Because it is difficult to determine the type of substrate, perform a small test first. This will determine effectiveness, peel, coverage, and the approximate amount of time required for it to work.

## Application

For best results, should be applied at 45F to 100F and low humidity.

## Tack Free Drying time

Humidity will effect dry times.

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### Coverage

When applied to 8 mils wet film, 1 gallon of SignPeel 4014 will provide approximately 200 square feet of coverage.

### Removal

SignPeel 4014 can be removed by peeling. Protective peel able coating is disposed like paint films and other solid materials.

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