

# FoundryGeneral® Pattern Spray 1

Pattern Spray

## Description

FoundryGeneral® Pattern Spray 1 is an oil based liquid parting for use on all molding lines.

## Recommended Application

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FoundryGeneral® Pattern Spray 1 is used as received. It should be sprayed onto the working surface with an atomizing sprayer. Please refer to the MSDS for proper safety instructions. FoundryGeneral® Pattern Spray 1 is used as received. It should be sprayed onto the working surface with an atomizing sprayer. Please refer to the MSDS for proper safety instructions.

## Benefits

•Multiple partings per application •Minimal build up •Will not attack tooling surfaces

## Material Compatibility

Avoid heat, sparks and open flames. Avoid strong oxidizing agents (i.e. bleach).

## TYPICAL PROPERTIES

•Appearance and odor = Clear, colorless to light amber liquid  
•pH = NA•VOC (EPA 24) = 3.05 lbs/gal •Density = 7.05 lbs/gal  
•Flashpoint = 270 °F

## SHIPPING

FoundryGeneral® Pattern Spray 1 is shipped in 1 gallon plastic jugs, 5 gallon plastic buckets, or 55 gallon closed head plastic drums.

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