

FoundryGeneral® Pattern Spray 1

Pattern Spray

Description

FoundryGeneral® Pattern Spray 1 is an oil based liquid parting for use on all molding lines.

Recommended Application

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FoundryGeneral® Pattern Spray 1 is used as received. It should be sprayed onto the working surface with an atomizing sprayer. Please refer to the MSDS for proper safety instructions.

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Benefits

•Multiple partings per application •Minimal build up •Will not attack tooling surfaces

Material Compatibility

Avoid heat, sparks and open flames. Avoid strong oxidizing agents (i.e. bleach).

Storage

With proper storage, shelf life is 1 year from date of manufacture. Please refer to SDS for complete storage information.

TYPICAL PROPERTIES

•Appearance and odor = Clear, colorless to light amber liquid
•pH = NA•VOC (EPA 24) = 3.05 lbs/gal •Density = 7.05 lbs/gal
•Flashpoint = 270 °F

SHIPPING

FoundryGeneral® Pattern Spray 1 is shipped in 1 gallon plastic jugs, 5 gallon plastic buckets, or 55 gallon closed head plastic drums.

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