



TYPICAL PROPERTIES

- Appearance and odor = Silver, gray liquid with a solvent odor
- pH = NA
- VOC (EPA 24) = 6.9 lbs/gal
- Density = 7.35 lbs/gal
- Flashpoint = 45 °F

FoundryGeneral® No Bake Release 4453

Aluminum No Bake Release Agent

Description

FoundryGeneral® No Bake Release 4453 is a release agent designed specifically for the No Bake process. This blend uses aluminum flake and silicone to form a superior release film.

Recommended Application

1

FoundryGeneral® No Bake Release 4453 should be used as received. It should be mixed before use.

2

FoundryGeneral® No Bake Release 4453 can be applied either by spraying, brushing or wiping.

Benefits

- Better core definition
- Cores strip much easier
- Rapid drying
- Ready to use

Material Compatibility

Product is extremely flammable. Keep away from all ignition sources. Avoid heat, sparks and open flames. Avoid strong oxidizing agents (i.e. bleach).

Health & Safety

Please refer to SDS for complete health and safety information.

Storage

With proper storage, shelf life is 1 year from date of manufacture. Please refer to SDS for complete storage information.

Surfaces

FoundryGeneral® No Bake Release 4453 should never be used on foam molds as the carrier solvent will destroy the foam.