

# FoundryGeneral® No Bake Release 4414

## Aluminum No Bake Release Agent

### TYPICAL PROPERTIES

- Appearance and odor = Silver, gray liquid with a solvent odor
- pH = NA
- VOC (EPA 24) = 6.05 lbs/gal
- Density = 6.5 lbs/gal
- Flashpoint = 65 °F

### Description

FoundryGeneral® No Bake Release 4414 is a release agent designed specifically for the No Bake process. This blend uses aluminum flake and silicone to form a superior release film.

### Recommended Application

1

FoundryGeneral® No Bake Release 4414 is used as received.

It must be mixed or shaken prior to use, as it tends to separate on standing.

2

FoundryGeneral® No Bake Release 4414 can be sprayed or brushed lightly onto tooling.

### Benefits

- Better core definition
- Cores strip much easier
- Safe for use on foam molds
- Rapid drying

### Material Compatibility

Product is flammable. Avoid heat, sparks and open flames. Avoid strong oxidizing agents (i.e. bleach).

### Health & Safety

Please refer to SDS for complete health and safety information.

### Storage

We suggest keeping the bottles closed between uses. The carrier solvent is acetone so it does evaporate quickly. With proper storage, shelf life is 1 year from date of manufacture. Please refer to SDS for complete storage information.