

FoundryGeneral® Foundry Cleaner 5095 WB

Caustic Immersion Cleaner

TYPICAL PROPERTIES

• Appearance and odor = Clear, colorless liquid • pH = >13 • VOC (EPA 24) = 0 lbs/gal • Density = 10.35 lbs/gal • Flashpoint = None

SHIPPING

FoundryGeneral® Foundry Cleaner 5095 WB is shipped in 1 gallon plastic jugs, 5 gallon plastic buckets, or 55 gallon closed head plastic drums.

Description

FoundryGeneral® Foundry Cleaner 5095 WB is an aqueous, caustic formulation that has been designed to aggressively break down urethane resins and release agents from the screens, vents and surfaces of core boxes.

Recommended Application

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FoundryGeneral® Foundry Cleaner 5095 WB is used as received. It has been formulated to be used in an immersion system. FoundryGeneral® Foundry Cleaner 5095 WB is corrosive so take necessary precautions when using. FoundryGeneral® Foundry Cleaner 5095 WB should be heated to a temperature between 100 to 150°F and agitated by some means (i.e. mixer, air, ultrasonic). The warmer the material, the more effective it will be. Boxes should remain immersed 15-20 minutes before removal at which point they should be added to FoundryGeneral® Neutralizing Solution CA-5 or steam cleaned. FoundryGeneral® Foundry Cleaner 5095 WB should not be used on aluminum parts. Please refer to the MSDS for proper safety instructions.

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Benefits

• Economical • Water based • Zero VOC • Effective resin removal

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Material Compatibility

Product is corrosive. Avoid strong oxidizing agents (i.e. bleach), strong acids, halogenated compounds and prolonged contact with soft metals such as aluminum.

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