

FoundryGeneral® Foundry Cleaner 2988

Solvent Based Immersion Cleaner

Description

FoundryGeneral® Foundry Cleaner 2988 is a unique water extended NMP formulation that has been designed to aggressively break down urethane resins and release agents from the screens, vents and surface of core boxes.

Recommended Application

1

FoundryGeneral® Foundry Cleaner 2988 is used as received.

It has been formulated to be used in an immersion system.

2

FoundryGeneral® Foundry Cleaner 2988 should be heated to a temperature between 100 to 150°F and agitated by some means (i.e. mixer, air, ultrasonic).

The warmer the material, the more effective it will be.

3

Boxes should remain immersed 15 to 20 minutes before removal at which point they should be blown off or steam cleaned.

Benefits

- Non corrosive
- Non flammable
- Reclaimable
- Effective resin removal

Material Compatibility

Avoid heat, sparks and open flames. Avoid strong oxidizing agents (i.e. bleach) and strong acids.

Health & Safety

Refer to SDS for complete health and safety information.

Storage

With proper storage, shelf life is 1 year from date of manufacture. Please refer to SDS for complete storage information.

TYPICAL PROPERTIES

- Appearance and odor = Clear, colorless to pale yellow liquid
- pH = NA
- VOC (EPA 24) = 7.7 lbs/gal
- Density = 8.5 lbs/gal
- Flashpoint = 250 °F

