

FoundryGeneral® Green Core Paste Thick

Fast Drying Core Paste

TYPICAL PROPERTIES

- Appearance and odor = Thick, green paste
- pH = NA
- VOC (EPA 24) = 0 lbs/gal
- Density = 12 lbs/gal
- Flashpoint = 0 °F
- Viscosity = 75,000 cps

SHIPPING

FoundryGeneral® Green Core Paste Thick is shipped in one quart plastic bottles and 55 gallon open head plastic drums.

Description

FoundryGeneral® Green Core Paste Thick is a more viscous version FoundryGeneral® Green Core Paste Standard. It is a fast drying, solvent based core adhesive. It has excellent tensile strength and has zero VOC content.

Recommended Application

1

FoundryGeneral® Green Core Paste Thick is used as received.

It may have a slight separation when received. Vigorously shaking the bottle will allow homogenization of the product.

2

Apply paste to core surfaces that are to be bonded.

3

Allow approximately 5 to 10 minutes for paste to set.

Benefits

- Fast set up time
- Zero VOC
- High tensile strength
- Green color for easy visible inspection

Material Compatibility

Product is extremely flammable. Keep away from all ignition sources such as heat, sparks and open flames. Avoid strong oxidizing agents (i.e. bleach) and strong acids

Health & Safety

Please refer to SDS for complete health and safety information.

Storage

With proper storage, shelf life is 6 months from date of manufacture. Please refer to SDS for complete storage information.