

# FoundryGeneral® Green Core Paste Standard

Fast Drying Core Paste

## TYPICAL PROPERTIES

•Appearance and odor = Thick, green paste •pH = NA •VOC (EPA 24) = 0 lbs/gal •Density = 12 lbs/gal •Flashpoint = 0 °F •Viscosity = 35,000 cps

## SHIPPING

FoundryGeneral® Green Core Paste Standard is shipped in one quart plastic bottles and 55 gallon open head plastic drums.

## Description

FoundryGeneral® Green Core Paste Standard is a fast drying, solvent based core adhesive. It has excellent tensile strength and has zero VOC content.

## Recommended Application

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FoundryGeneral® Green Core Paste Standard is used as received. It may have a slight separation when received. Vigorously shaking the bottle will allow homogenization of the product. Apply paste to core surfaces that are to be bonded. Allow approximately 5 to 10 minutes for paste to set. Please refer to the MSDS for proper safety instructions. FoundryGeneral® Green Core Paste Standard is used as received. It may have a slight separation when received. Vigorously shaking the bottle will allow homogenization of the product. Apply paste to core surfaces that are to be bonded. Allow approximately 5 to 10 minutes for paste to set. Please refer to the MSDS for proper safety instructions.

## Benefits

•Fast set up time •Zero VOC •High tensile strength •Green color for easy visible inspection

## Material Compatibility

COMPATIBILITY: Product is extremely flammable. Keep away from all ignition sources such as heat, sparks and open flames. Avoid strong oxidizing agents (i.e. bleach) and strong acids.

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