

FoundryGeneral® Green Core Paste Standard

Fast Drying Core Paste

TYPICAL PROPERTIES

- Appearance and odor = Thick, green paste
- pH = NA
- VOC (EPA 24) = 0 lbs/gal
- Density = 12 lbs/gal
- Flashpoint = 0 °F
- Viscosity = 35,000 cps

SHIPPING

FoundryGeneral® Green Core Paste Standard is shipped in one quart plastic bottles and 55 gallon open head plastic drums.

Description

FoundryGeneral® Green Core Paste Standard is a fast drying, solvent based core adhesive. It has excellent tensile strength and has zero VOC content.

Recommended Application

1

FoundryGeneral® Green Core Paste Standard is used as received.

It may have a slight separation when received. Vigorously shaking the bottle will allow homogenization of the product.

2

Apply paste to core surfaces that are to be bonded.

3

Allow approximately 5 to 10 minutes for paste to set.

Benefits

- Fast set up time
- Zero VOC
- High tensile strength
- Green color for easy visible inspection

Material Compatibility

COMPATIBILITY: Product is extremely flammable. Keep away from all ignition sources such as heat, sparks and open flames. Avoid strong oxidizing agents (i.e. bleach) and strong acids.

Health & Safety

Please refer to SDS for complete health and safety information.

Storage

With proper storage, shelf life is 6 months from date of manufacture. Please refer to SDS for complete storage information.