

FoundryGeneral® Green Core Paste Standard

Fast Drying Core Paste

TYPICAL PROPERTIES

•Appearance and odor = Thick, green paste •pH = NA •VOC (EPA 24) = 0 lbs/gal •Density = 12 lbs/gal •Flashpoint = 0 °F •Viscosity = 35,000 cps

SHIPPING

FoundryGeneral® Green Core Paste Standard is shipped in one quart plastic bottles and 55 gallon open head plastic drums.

Description

FoundryGeneral® Green Core Paste Standard is a fast drying, solvent based core adhesive. It has excellent tensile strength and has zero VOC content.

Recommended Application

1

FoundryGeneral® Green Core Paste Standard is used as received. It may have a slight separation when received. Vigorously shaking the bottle will allow homogenization of the product. Apply paste to core surfaces that are to be bonded. Allow approximately 5 to 10 minutes for paste to set. Please refer to the MSDS for proper safety instructions.

FoundryGeneral® Green Core Paste Standard is used as received. It may have a slight separation when received. Vigorously shaking the bottle will allow homogenization of the product. Apply paste to core surfaces that are to be bonded. Allow approximately 5 to 10 minutes for paste to set. Please refer to the MSDS for proper safety instructions.

Benefits

•Fast set up time •Zero VOC •High tensile strength •Green color for easy visible inspection

Material Compatibility

COMPATIBILITY: Product is extremely flammable. Keep away from all ignition sources such as heat, sparks and open flames. Avoid strong oxidizing agents (i.e. bleach) and strong acids.

12336 Emerson Dr. | Brighton, MI 48116 | 248-587-5600
Fax: 248-587-5606 | www.gccdatasheets.com