Ä GENERAL CHEMICAL CORP.



TYPICAL PROPERTIES

•Appearance and odor = Milky white, opaque liquid • pH = 10•VOC (EPA 24) = 0 lbs/gal

- Density = 8.3 lbs/gal
- •Flashpoint = None

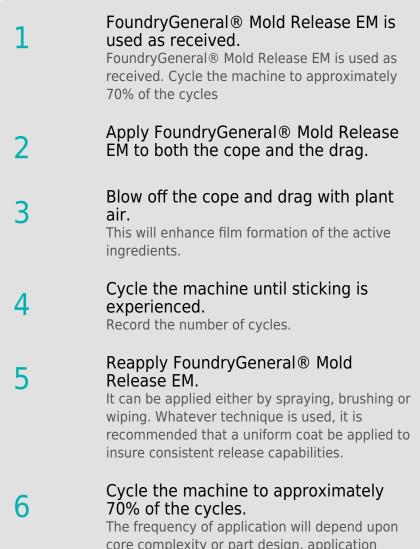
FoundryGeneral® Mold **Release EM**

Mold Release Emulsion

Description

FoundryGeneral® Mold Release EM is an emulsified blend of silicones which provides excellent release characteristics for cold box coremaking processes. These include DMEA or TEA cured phenolic urethane and carbon dioxide. FoundryGeneral® Mold Release EM offers excellent releases on aluminum, urethane, and metal core boxes. Since it is a water emulsion, FoundryGeneral® Mold Release EM has a very low VOC level. There are no solvent carriers of any type to contend with when using this product. FoundryGeneral® Mold Release EM is concentrated and is suitable for dilution with water to obtain the desired emulsion. The frequency of application will depend upon core complexity or part design, application technique and condition of the tooling. FoundryGeneral® Mold Release EM is the product of choice for ALL Cold Box processes except SO2 and CO2

Recommended Application



core complexity or part design, application technique and condition of the tooling.

Benefits

- Water based
- $\bullet \ Nonflammable$
- Zero VOC
- Provides multiple releases

Material Compatibility

Do not freeze or expose to extreme heat. Avoid materials that react with water.

Health & Safety

Refer to SDS for complete health and safety information.

Storage

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With proper storage, shelf life is 1 year from date of manufacture. Please refer to SDS for complete storage information.

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