

# FoundryGeneral® Mold Release 168

Solvent Based Release Agent

## TYPICAL PROPERTIES

- Appearance and odor = Clear, colorless to light amber liquid
- pH = NA • VOC (EPA 24) = 5.75 lbs/gal
- Density = 6.55 lbs/gal
- Flashpoint = 105 °F

## SHIPPING

FoundryGeneral® Mold Release 168 is shipped in 1 gallon plastic jugs, 5 gallon plastic buckets, or 55 gallon closed head plastic drums.

## Description

FoundryGeneral® Mold Release 168 is a unique blend of silicones in a medium aliphatic solvent naphtha. FoundryGeneral® Mold Release 168 is used on both Cold Box and No-Bake machines.

## Recommended Application

1

FoundryGeneral® Mold Release 168 is used as received. Apply either by spraying, brushing or wiping. Whatever technique is used, it is recommended a uniform coat be applied to insure consistent release. When sprayed, the spray should be directed into the core box cavity to avoid parting line build-up. The frequency of application will depend on core complexity and application technique. Application frequency should provide good release properties while minimizing build-up. Please refer to the MSDS for proper safety instructions.

FoundryGeneral® Mold Release 168 is used as received. Apply either by spraying, brushing or wiping. Whatever technique is used, it is recommended a uniform coat be applied to insure consistent release. When sprayed, the spray should be directed into the core box cavity to avoid parting line build-up. The frequency of application will depend on core complexity and application technique. Application frequency should provide good release properties while minimizing build-up. Please refer to the MSDS for proper safety instructions.

## Benefits

- Provides multiple releases
- Noncorrosive solvent system
- Reduces amount of box maintenance and cleaning
- Rapid drying

## Material Compatibility

Product is combustible. Avoid heat, sparks and open flames. Avoid strong oxidizing agents (i.e. bleach).