



FoundryGeneral® Mold Release 007H

Aerosol Release Agent

Description

FoundryGeneral® Mold Release 007H is a specially formulated aerosol mold release for use in various Cold Box core making processes. It provides excellent releases on aluminum, urethane, and metal core boxes.

Recommended Application

1

Inspect core box to insure that it has been adequately cleaned.

2

FoundryGeneral® Mold Release 007H is used as received.

3

Spray a uniform light coat of FoundryGeneral® Mold Release 007H into the cavities.

4

Frequency of application will depend upon core complexity and condition of the tooling.

TYPICAL PROPERTIES

- Appearance and odor = Clear, colorless to light amber liquid
- pH = NA
- VOC (EPA 24) = Not determined
- Density = 5.6 lbs/gal
- Flashpoint = 0 °F

SHIPPING

FoundryGeneral® Mold Release 007H is shipped in a case. Each case contains 12 aerosol based cans.

Benefits

- Provides multiple releases
- Minimum release film build-up
- Nonchlorinated
- Convenient spray can
- Ready to use

Material Compatibility

Product is extremely flammable. Keep from all ignition sources. Avoid heat, sparks and open flames. Avoid strong oxidizing agents (i.e. bleach).

Health & Safety

Please refer to separate SDS for complete health and safety information.

Storage

With proper storage, shelf life is 1 year from date of manufacture. Please refer to SDS for complete storage information.

Application

The application interval should be such that release film buildup is minimal.

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