

# FoundryGeneral® Metal Cleaner CM

Cold Box Metal Cleaner

## TYPICAL PROPERTIES

• Appearance and odor = Clear, light amber liquid • pH = NA • VOC (EPA 24) = 7.6 lbs/gal • Density = 7.9 lbs/gal • Flashpoint = 142 °F

## SHIPPING

FoundryGeneral® Metal Cleaner CM is shipped in 1 gallon plastic jugs, 5 gallon plastic buckets, or 55 gallon closed head plastic drums.

## Description

FoundryGeneral® Metal Cleaner CM is a non-chlorinated blend of ingredients parting formulated for cleaning tooling and core boxes in the foundry industry. This unique formula is effective in cleaning even the most complex core box designs. Due to its relatively slow evaporation rate, FoundryGeneral® Metal Cleaner CM remains active on the contaminated surface for long periods of time, making it more effective than other cleaners. FoundryGeneral® Metal Cleaner CM is designed for “on-line” Cold Box tool maintenance.

## Recommended Application

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FoundryGeneral® Metal Cleaner CM is used as received. It can be applied using either spray or brush applications. To provide proper removal, it is recommended that the product be allowed to set for a period of approximately three (3) to ten (10) minutes, depending on the severity and thickness of the resin to be removed. Due to the relatively slow evaporation rate, when compared to Methylene Chloride based formulas, additional care or air blow off may be necessary before resuming production. Please refer to the MSDS for proper safety instructions.

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## Benefits

- Effective resin removal • Non-chlorinated

## Material Compatibility

Product is combustible, avoid heat, sparks and open flames. Avoid strong oxidizing agents (i.e. bleach) and strong acids.