



TYPICAL PROPERTIES

- Appearance: Clear to light amber liquid with a mild amine odor

Mold Cleaner DP-4-T-L

Mold Cleaner

Description

MOLD CLEANER 4-T-L is a non-flammable solvent blend for removing urethane residue from molds. MOLD CLEANER 4-T-L is non-chlorinated, nonflammable, non-carcinogenic, and non-ozone depleting. MOLD CLEANER 4-T-L is an excellent replacement for solvents such as methylene chloride and 1,1,1-trichloroethane in cleaning polyurethane mold build-up. MOLD CLEANER 4-T-L is much safer and friendlier to the environment than these solvents. It can be used for extended periods as it tolerates high resin loading and has a very low evaporation rate. DP-4-T-L is a thickened version of DP-4-L.

Recommended Application

- 1 Wipe surface clean of any loose debris or dirt.
- 2 Apply DP-4-T-L with a brush to the areas in need of cleaning.
Allow DP-4-T-L to solvate the resins (most materials take 20-30 minutes). The longer DP-4-T-L is in contact with the resins, the more DP-4-T-L will solvate the resins.
- 3 Wipe tooling surface clean with a rag or steel wool and solvent.

Benefits

- For the polyurethane molding industry, removes built-up of polyurethane residue from metal molds
- Safe to use on all metallic molds
- Low vapor pressure
- High flashpoint
- Non-corrosive
- Effective at ambient temperatures
- Added citrus fragrance

Health & Safety

Please refer to SDS for complete health and safety information.

12336 Emerson Dr. | Brighton, MI 48116 | 248-587-5600
Fax: 248-587-5606 | www.gccdatasheets.com