

# Mold Cleaner DP-4

## Mold Cleaner



### TYPICAL PROPERTIES

- Appearance: Clear to light amber liquid with a mild amine odor
- Specific Gravity: 1.02-1.04
- Flash Point: 191°F
- VOC: 8.5-8.7 lbs/gallon

### Description

MOLD CLEANER 4 is a non-flammable solvent blend for removing urethane residue from molds. MOLD CLEANER 4 is non-chlorinated, nonflammable, non-carcinogenic, and non-ozone depleting. MOLD CLEANER 4 is an excellent replacement for solvents such as methylene chloride and 1,1,1-trichloroethane in cleaning polyurethane mold build-up. MOLD CLEANER 4 is much safer and friendlier to the environment than these solvents. It can be used for extended periods as it tolerates high resin loading and has a very low evaporation rate.

### Recommended Application

- 1 Wipe surface clean of any loose debris or dirt.
- 2 Apply DP-4 with a brush or sprayer to the areas in need of cleaning.  
Allow DP-4 to solvate the resins (most materials take 20-30 minutes). The longer DP-4 is in contact with the resins, the more DP-4 will solvate the resins.
- 3 Wipe tooling surface clean with a rag or steel wool and solvent.

### Benefits

- For the polyurethane molding industry, removes built-up of polyurethane residue from metal molds
- Safe to use on all metallic molds
- Low vapor pressure
- High flashpoint
- Non-corrosive
- Effective at ambient temperatures

### Health & Safety

Please refer to SDS for complete health and safety information.

### Application

DP-4 can also be used in a dip tank.